

Date: Thursday, 19/06/2008 2:33:32 PM  
 User: Julie Leocq

## Process Sheet

*Split into*  
*SB 08/07/03*

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 39960 -2  
 Estimate Number : 12339  
 P.O. Number :  
 This Issue : 19/06/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : SMALL / MED FAB  
 Previous Run : 36907  
 Written By :  
 Checked & Approved By : *JLM 08.6.19*  
 Comment : Est Rev:A New Issue 05-11-01 JLM

Drawing Name : MIRROR BRACKET LH  
 Part Number : D20133  
 Drawing Number : D2013 REV C  
 Project Number : N/A  
 Drawing Revision : C  
 Material :  
 Due Date : 04/07/2008 Qty: *4* Um: Ea

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304TR0750W049 304 RD Tube .750 x .049W



Comment: Qty.: 2.0447 f(s)/Unit Total: 20.4467 f(s)  
 Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing  
 (M304TR0.750W.049)  
 Batch: *M107688*

*SB 08/06/24*

2.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1-Punch as per template D2013-T3 and Dwg D2013

2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545

3-Bend (1) tube as per Dwg D2013 using Jig DT8201  
 Identify as D2013-3.

4-Deburr as required

*SB 08/06/24*

*EP 08/06/24*

*SB 08/07/03*

*EP 08/06/24*

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*SB 08/07/03 (x4)*

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

*PA 0807.04 (x4)*





# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Part Name: MIRROR BRACKET LH

Job Number: 39960

Part Number: D20133

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION W/O RELEASE



08/07/08  
JH

Comment: FINAL INSPECTION W/O RELEASE

Job Completion



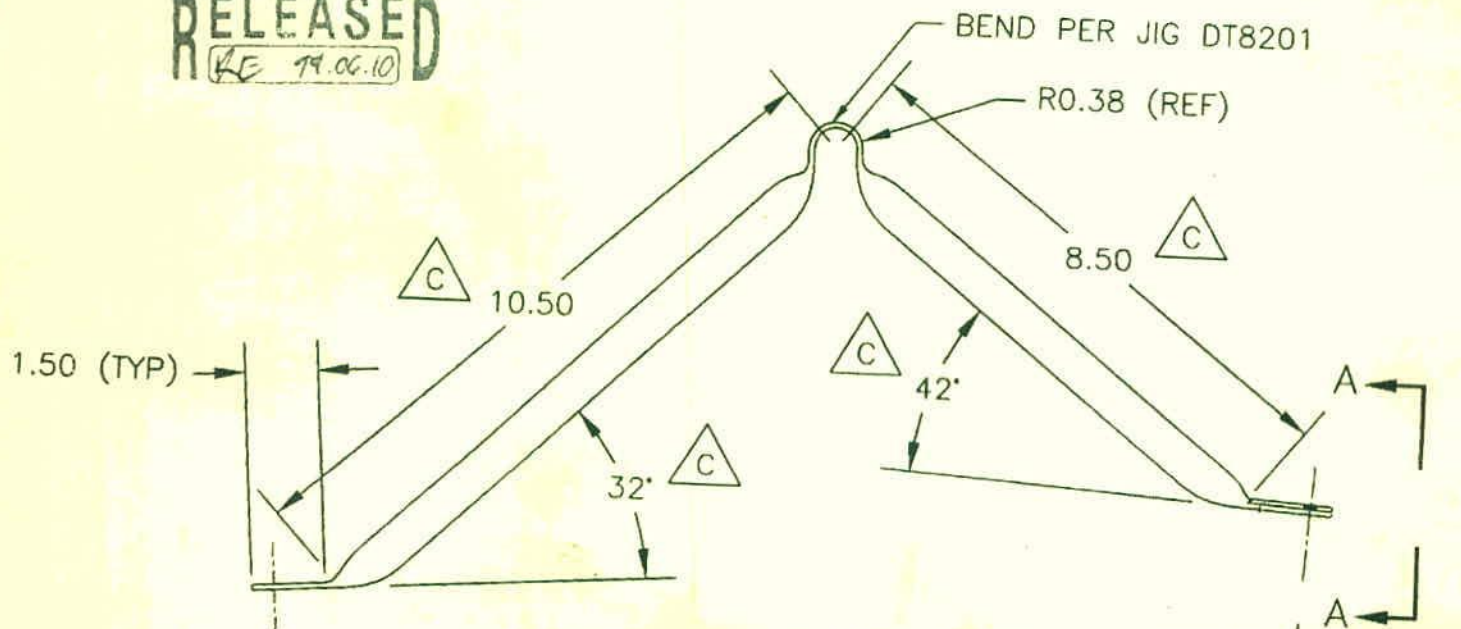
mf 08-07-04



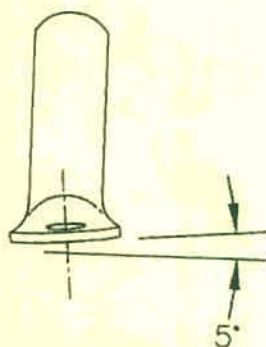


RELEASED  
KE 79.06.10

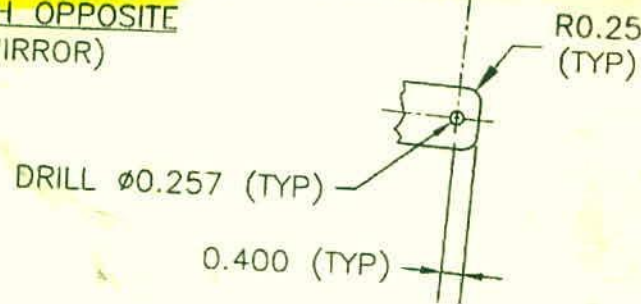
**DART**



**D2013-3 LH SHOWN**  
**D2013-4 RH OPPOSITE**  
(FOR 212 MIRROR)



VIEW A-A



CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL

DESIGN	DRAWN BY	TITLE
JB	RF	MIRROR BRACKET
CHECKED KE	APPROVED [Signature]	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
DATE 99.06.07	DRAWING NO. D2013	REV. C
		SHEET 2 OF 3
		SCALE NTS

